

## **NORDIC COMPONENTS SPEED BOLT RELEASE**

- Remove bolt release interceptor latch as per factory instructions.
- In the approximate center of the button, use a punch to mark the placement for the bit in the drilling operation
- With a #36 drill (.1065" dia.) drill through the factory button.
- Tap the drilled hole using a #6-32 hand tap.
- Reassemble the bolt release and install the Nordic Components Speed Release Button, securing with blue Loc-Tite