



For AR15-Type Rifles

Installation Instructions

Ensure that your firearm is completely unloaded and pointed in a safe direction before doing any work to it!

Your Nordic Components hand guard assembly comes with a barrel nut and lock ring, ready to install. Rail sections are available from 3.350" to full length can be purchased separately. The 10-32 holes drilled and tapped into the hand guard will accept a variety of accessories, including standard machine-screw sling swivel studs. A standard AR-15 Armorer's wrench will be required to install the barrel nut, and a strap wrench can be used to tension the lock ring.

Nordic Components manufactures 3 hand guard lengths to best suit your intended application.

FFT-NC1/NC2-MID – Mid-Length Hand Guard, (9.1875" X 2.00")

FFT-NC1/NC2-RFL – Rifle-Length Hand Guard, (12.50" X 2.00")

FFT-NC1/NC2-XL – XL Length Hand Guard, (15.50" X 2.00")

Assembly Instructions

- If removing an existing hand guard from your rifle, disassemble per factory instructions and retain the gas system components, i.e. gas block/tube.
- Check the threads on the receiver or adapter, and ensure they are in good condition, cleaned and degreased. An application of anti-seize can be used for ease of disassembly later.
- Install the barrel nut onto the receiver extension, ensuring the barrel extension is fully seated into the receiver. Tighten the barrel nut per industry specification (35-80ft.lbs), and ensure the thru-holes for the gas system are aligned with the upper receiver thru-hole.
- Spin the lock-ring to the rear of the barrel nut so that the ring is flush with the back face of the nut and install the hand guard onto the nut. Take notice of the slotting in the hand guard itself. The "top" of the hand guard (12 O'Clock) will have the largest area of un-slotted metal running the full length of the hand guard.
- Once the hand guard is "clocked" into the desired position, tension the lock-ring against the hand guard to lock it in place.
- Your Nordic Components hand guard is now installed and ready for use!

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